

## Page 1 of 1

All amounts are calculated in domestic currency.

All Item ID/GL/WOs	All Rec. Employees	All Currencies
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Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MIRB Qty/ MIRB Reject Qty	Book Amt
Vendor\ID\Vendor Name VC-CAM002 Campi Steel											
PO30145	I		M2024T3S.032	Sf	10/26/2015	10/26/2015	96.0000	\$4.06	0.0000	0	\$389.64
CAD	No		2024-T3-.032 sheet	Sf	96.0000	DCUSER		\$389.64	0.0000	0	
			m133452								
	2		M6061T6B2.750X03.f	f	10/26/2015	10/26/2015	12.0000	\$32.62	0.0000	0	\$391.47
	No		6061-T6 BAR 2.75 X 3.75	f	12.0000	DCUSER		\$391.47	0.0000	0	
			m133452								
	4		71401-45		10/26/2015	10/26/2015	1.0000	\$0.00	0.0000	0	\$0.00
	No		PROCUREMENT QUALITY CLAUSES		1.0000	DCUSER		\$0.00	0.0000	0	
			m133452								
Total Received Quantity:											
Total Qty to Inspect (PO U/M):											
Total Reject Quantity:											
Total Receipt Value:											
Total Balance Due Quantity:											



1993  
DEPUIS - SINCE  
Merci! - Thank you!

935, boul. du Hâvre  
Valleyfield, Québec  
J6S 5L1

Valleyfield

Tél.: 450 377-4248  
Fax : 450 377-5696

VENDU À / SOLD TO : 613-632-1053

DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY,  
ONTARIO  
K6A 1K7

EQUIP: LIFT

EXPÉDIEZ À / SHIP TO :

DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY,  
ONTARIO  
K6A 1K7

Montréal

Tél.: 514 336-4248

Fax : 514 336-4246

Ontario

Tél.: 1 800 667-4248

Fax : 1 866 456-4242

DISTRIBUTEUR D'ACIER ET DE MÉTAUX SPÉCIALISÉS  
STEEL AND SPECIALTY METALS DISTRIBUTOR

www.aciercampi.com

VOTRE N° DE COMMANDE / YOUR PO. N° PO40145		VEND./SALES. U	CODE CLIENT / CUST. CODE DAER	EXPÉDIER PAR / SHIP VIA 12345	TERMS / TERMS NET 30 JOURS	TERR 2R	REMARQUES / REMARKS 865	PAGE N° 001
COMMANDE ORDER		N° 255253		DATE 16/10/15		BON DE LIVRAISON PACKING SLIP N° 2310/15		DATE DE LIVRAISON DELIVERY DATE

CODE DE PRODUIT PRODUCT CODE	COMMANDE ORDERED	EXPÉDIE SHIPPED	DESCRIPTION	POIDS WEIGHT	PRIX PRICE	PAR PER	* MONTANT AMOUNT
2	1322x12	1322x12	FILE ALU 202413 bar 1032" AMS-QQ-A-250/4 2 X 4" X 12"	2.00	✓		
1	1x12	1x12	ALU 6061-T6 3" X 4" 1 X 12"	1.00			
TOTAL WEIGHT							

* Unités de mesure : CLB Cent (100) livres Hundred pounds		CPI	Cent (100) pieds Handred feet	UN	Unité Unit	PI	Pieds Foot	PC	Pied carré Square feet
CONDITIONS : LES MATÉRIAUX LIVRÉS ET FACTURÉS TELS QUE DÉCRITS DEMEURENT LA PROPRIÉTÉ DE "ACIER CAMP INC." JUSQU'À PARFAIT PAIEMENT COMPLET ENCAISSÉ. • LES RISQUES DE Perte ou de bien sont à la charge de l'acheteur. • LA GARANTIE DE QUALITÉ DU MATÉRIEL EST LA MÊME QUE CELLE DU FABRICANT. • L'ACHETEUR S'ENGAGE À RESPECTER LES CONDITIONS SUIVANTES : NET 30 JOURS DE LA DATE DE FACTURATION, ET TOUT COMPTÉ IMPAYÉ DANS LES 30 JOURS ENTRAÎNE DES FRAIS DE 2% PAR MOIS (2% PAR ANNÉE) DUTÉL, ACCEPTÉ DE PAYER. • TOUT DÉFAUT D'EXÉCUTION L'UNE OU L'AUTRE DES OBLIGATIONS EN VERTU DU PRÉSENT CONTRAT ENTRAÎNE LA DÉCHÉANCE DU TERME ET PERMET AU VENDEUR, À SON CHOIX, DE RÉCLAMER TOUT SOLDE DU PRIX DE VENTE OU DE REPRENDRE LE BIEN VENDU. • TOUTE RÉCLAMATION DOIT ÊTRE FAITE DANS LES CINQ JOURS SUR PRÉSENTATION DE CE DOCUMENT. • TOUTE MARCHANDISE ENDOIMMAGÉE, ALTÉRÉE OU COUPÉE NE PEUT ÊTRE REPRISSE. • AUCUN RETOUR DE MARCHANDISE NE SERA ACCEPTÉ SANS NOTRE AUTORISATION. • TOUTE MARCHANDISE RETOURNÉE EST SUETTÉE À DES FRAIS DE MANUTENTION DE 25%.									
PRÉPARÉ PAR / PREPARED BY [Signature]		VÉRIFIÉ PAR / VERIFIED BY [Signature]		LIVRÉ PAR / DELIVERED BY [Signature]		HEURE / TIME		MARCHANDISE REÇUE EN BONNE CONDITION / MERCHANDISE RECEIVED IN GOOD CONDITION A/Y M/M J/D 15/10/23	
N° ENR. TPS / GST REG. N° 822 435 970 RT 0001		N° ENR. TVQ / QST REG. N° 122 127 8280 TQ 0001		SIGNATURE DU CLIENT / CUSTOMER'S SIGNATURE		DATE		SOUSS-TOTAL SUB TOTAL	
T.P.S. G.S.T.		T.V.Q. / T.V.H. G.S.T. / H.S.T.		TOTAL					



935, boul. du Hâvre  
Valleyfield, Québec  
J6S 5L1

## Valleyfield

**Tél.: 450 377-4248**

**Fax : 450 377-5696**

**Montréal**

**Tél.: 514 336-4248**

**Fax : 514 336-4246**

Ontario

**Tél.: 1 800 667-4248**

**Fax: 1 866 456-4242**

**DISTRIBUTEUR D'ACIER ET DE MÉTAUX SPÉCIALISÉS  
STEEL AND SPECIALTY METALS DISTRIBUTOR**

**www.aciercampi.com**

VENDU À / SOLD TO :

613-632-5200 613-632-1053

DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY,  
ONTARIO  
K6A 1K7

## LIFT® LIFTS

DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY,  
ONTARIO  
K6A 1K7

EXPÉDIEZ À / SHIP TO :

COMMANDE  
ORDER N° 255253

DATE 16/10/15

**N°**  
**BON DE LIVRAISON**  
**PACKING SLIP**

DATE DE LIVRAISON  
DELIVERY DATE

REMARKS / REMARKS	PAGE N°
	001

TERMS / TERMS	2R
NET 30 JOURS	

VOTRE N° DE COMMANDE / YOUR PO. N°	VEND./SALESM.	CODE CLIENT / CUST. CODE	EXPEDIER PAR / SHIP VIA
po30145	V	DAER	12345

CODE DE PRODUIT PRODUCT CODE	COMMANDE ORDERED	EXPÉDIE SHIPPED	DESCRIPTION	POIDS WEIGHT	PRIX PRICE	PAR PER	MONTANT AMOUNT
	2		FLLE ALU 2024T3 bare .032" AMS-QQ-A-250/4 2 X 4' X 12" HEAT: 101130R3	2.00			
	1		ALU 6061-T6 3" X 4" 1 X 12' HEAT: 1504136	1.00			

**CONDITIONS :**

**CONDITIONS :**

[illegible][illegible]

PRÉPARÉ PAR/PREPARED BY

LIVRÉ PAR / DELIVERED BY

MARCHANDISE RECUE EN BONNE CONDITION / MERCHANDISE RECEIVED IN GOOD CONDITION			
	A/Y	M/M	J/D
—			

\_\_\_\_\_

ENR. TPS / GST REG. N<sup>o</sup> 822 435 970 RT 0001 • N<sup>o</sup> ENR. TVQ / QST REG. N<sup>o</sup> 122 127 8280 TQ 0001

**SIGNATURE DU CLIENT / CUSTOMER'S SIGNATURE**

DATE \_\_\_\_\_

**SOUS-TOTAL**  
**SUB TOTAL**

T.P.S.  
G.S.T.

T.V.Q. / T.V.H.  
G.S.T. / H.S.T.**TOTAL**

SCRIPTO-1971

SHIP TO:
SOLD TO:

## CERTIFIED TEST REPORT

Serial Number  
4355125

CUSTOMER PO NUMBER: C69364		WORK PACKAGE:	CUSTOMER PART NUMBER:			SHIP RUN/LOAD: 103068/2	GOV'T CONTRACT NUMBER:	
KAISER ORDER NO: 1182429	LINE ITEM: 1	SHIP DATE: 3-DEC-2014	ALLOY: 2024	CLAD: BARE	TEMPER: T3	PRODUCT DESCRIPTION: HT Flat Sheet		
WEIGHT SHIPPED: 3353 LB	QUANTITY: 149 PCS EST.	TRUCK B/L #: 2051086		GAUGE: 0.0320 IN ( 0.8128 MM)		DIAMETER/WIDTH: 48.000 IN (1219.2 MM)		LENGTH: 144.000 IN (3657.6 MM)

MHU 1824908: LOT 101130B3: 149 pieces: *D366353*

### Certified Specifications

AMS 4037/RevP  
CMMP 019/RevD

AMS-QQ-A-250/4/RevA  
CMMP 025/RevU

ASTM B 209/Rev10

Test Code: 1504

### Test Results

Lot: 101130B3    Cast 696    Drop 63    Ingot 3    Melted in USA

(ASTM E8/B557)

(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T3	LT / 2 (Min:Max)	85.3 : 65.5 (450 : 452)	44.2 : 44.3 (305 : 305)	15.8 : 16.4

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.08	0.21	4.5	0.56	1.4	0.01	0.13	0.02	0.01	0.00	TOT 0.03

### ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
2024												
MIN(wt%)	0.00	0.00	3.8	0.30	1.2	0.00	0.00	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.50	0.50	4.9	0.9	1.8	0.10	0.25	0.15	0.05	0.05	TOT	0.15

Aluminum Remainder

## CERTIFIED TEST REPORT

Serial Number  
4355125

### CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser), is ISO-9001:2008/AS9100C certified and hereby certifies that all material shipped under this order:

- \* has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements.
- \* was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content.
- \* has been thermally processed in compliance with AMS 2772, where applicable.
- \* is mercury free, within the limits of detection of ASTM E1251 (< = 1ppm).
- \* is in compliance with RoHS 2, European Union Directive 2011/65/EU.
- \* is in compliance with and regularly monitors any updates to the European Chemical Agency, ECHA, REACH regulations, (EC) n°1907/2006.
- \* is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act.

Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.



JAMES HEMENWAY, LABORATORIES SUPERVISOR

de l'analyse faite par un laboratoire qualifié.  
SIGNÉ PAR: LUCY TRUGLIO

Certificate of Mill Test Results  
BL VIM-463974-001  
2006115  
Pg 1/1



**Nanshan America**  
**Advanced Aluminum Technologies**  
3600 US Hwy 52 South  
Lafayette, Indiana 47909  
Main Office: (765) 269-4360

**CERTIFIED INSPECTION REPORT**  
**FOR EXTRUDED PRODUCTS**

ROLL TO

MARKET NUMBER  
7642

DIE NUMBER  
1377

DATE OF SHIPMENT  
5/19/2015

SHIP TO

CUSTOMER PO  
VIM-630953

ALL OR TESTER  
6061 T6511

SALESMAN  
Scott Patrick

CUSTOMER PART NUMBER

CUSTOMER PART NUMBER  
40-00609

DESCRIPTION  
Flat Bar 3.000" X 4.000" Stenciled

OUR ORDER NUMBER	103665	1/28	2
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Applicable Requirements

ASTM B221-12 AMS-QQ-A-200/8 (2C12-09)  
T6511 also conforms to T6 ASME SB221 -  
1998 sect II

Melted in USA  
Manufactured in USA

**Mechanical Properties**

Lot	Alloy	Test No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
103665 2 1-A-1	6061	15050416	05/14/15	52.2	48.1	20%		

**Chemical Limits**

Alloy	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Each	Total
6061	0.40	0.03	0.15	0.00	0.80	0.04	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.05	0.15
Minimum	0.40	0.03	0.15	0.00	0.80	0.04	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.05	0.15
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.05	0.25	0.15	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.15
Density:																				
Electrical Conductivity:																				
Thermal Conductivity:																				
Alloy Constant:																				

**Chemical Composition**

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Each	Al	Other
1504136	6061	0.67	0.36	0.30	0.06	0.88	0.08	0.01	0.03	0.02	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	97.60	
1505041	6061	0.74	0.43	0.31	0.08	0.91	0.09	0.01	0.03	0.02	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	97.39	

Nanshan America hereby certifies that the material covered by this report has been inspected in accordance with, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. Mercury is not a normal contaminant in aluminum alloys. Neither mercury nor any of its compounds were utilized by Nanshan America in the manufacture of this material.

Material conforms with FNA BAA (FAR 52.225-1, Buy American Act-Supplies), DFAHS BAA (DFARS 252.225-7001 Buy American Act & Bal of

Edward Vinnick  
Quality Manager

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M 2024T 35.032  
 DATE: 8-15-10-27

PO / BATCH NO.: M133452 / PO # 30145

MATERIAL CERT REC'D: YES ~~YES~~ ~~NO~~  
 QUANTITY RECEIVED: 2  
 QUANTITY INSPECTED: 2  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.032  
 THICKNESS RECEIVED: 1.032  
 SHEET SIZE ORDERED: 4x12  
 SHEET SIZE RECEIVED: 4x12

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<u>N</u>	
CORRECT FINISH	<u>Y</u>	N	
CORROSION	Y	<u>N</u>	
CORRECT GRAIN DIRECTION	<u>Y</u>	N	
CORRECT MATERIAL	<u>Y</u>	N	
CORRECT THICKNESS	<u>Y</u>	N	
PHOTO REQUIRED	Y	<u>N</u>	
CORRECT MATERIAL	<u>Y</u>	N	
CORRECT REF # TO LINK CERT	<u>Y</u>	N	- 101130B3
CORRECT MATERIAL IDENTIFICATION	<u>Y</u>	N	
CORRECT M# ON THE MATERIAL	<u>Y</u>	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<u>N</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<u>N</u>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

*testers located in the Quality Office*

<b>QC 18 INSPECTION</b>		<b>ENGINEERING SIGNOFF (if required)</b>	
INSPECTED BY: <u>38 9 2-89</u> DATE: <u>OCT 27 2015</u>	SIGNED OFF BY: _____ DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO30145**

Purchase Order Date 10/15/2015

PO Print Date 10/15/2015

Page Number 1 of 2

**Order From :**

VC-CAM002

CAMPI STEEL  
935 BOUL. DU HAVRE  
VALLEYFIELD, QC J6S 5L1  
CA

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone** 800 667 4248

**Ship To Contact**

**Ship To Phone**

**Ship Via:** Yours ppd

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #**

10127-2607

**Terms**

Net 30

**Currency**

CAD

**FOB**

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M2024T3S.032	2024-T3 .032 sheet	10/21/2015 Yes 10/21/2015		96.00 sf	\$5.42	\$520.00
MATERIAL: 2024-T3 ALUMINUM SHEET AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209							
Line Total:							\$520.00
2	M6061T6B2.750X03.750	6061-T6 BAR 2.75 X 3.75	10/21/2015 Yes 10/21/2015		12.00 f	\$43.54	\$522.45
MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221							
6061-T6 BAR 3" X 4" ACCEPTABLE AS PER JEAN-LUC							
Line Total:							\$522.45

Note:

10/15/2015





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO30145**

Purchase Order Date 10/15/2015

PO Print Date 10/15/2015

Page Number 2 of 2

**Order From :**

VC-CAM002

CAMPI STEEL  
935 BOUL. DU HAVRE  
VALLEYFIELD, QC J6S 5L1  
CA

**Ship To :** DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone** 800 667 4248

**Ship To Contact**

**Ship To Phone**

**Ship Via:** Yours ppd

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #**

10127-2607

**Terms**

Net 30

**Currency**

CAD

**FOB**

FCA - (Free Carrier)

3	71900-90	6061-T6 PLAQUE ALU	10/21/2015	1.00	\$1,457.75	\$1,457.75
			Yes	Each		
			10/21/2015			
		1 PCS @ 31" X 100"				
		1 PCS @ 30" X 96"				
		1 PCS @ 30" X 48"				

**Line Total: \$1,457.75**

**Deliver To:** DAVID.D

4	71401-45	PROCUREMENT QUALITY CLAUSES	10/21/2015	1.00	\$0.00	\$0.00
			No			
			10/21/2015			
		Procurement Quality Clauses				
		A005 right of entry				
		A012 chemical and physical test report				
		A016 personnel qualification				
		A017 raw material identification (as applicable)				
		A026 certification of material conformance				
		A041 quality management system				
		A042 dart notification by supplier				
		A043 retention of quality documents				

**Line Total: \$0.00**

**PO Total: \$2,500.20**

**Note:** Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Change Nbr: 1

Change Date: 10/15/2015